Amendments to the Claims:

Please cancel claims 8, 13-18, and 29-30 and amend claims 1-6, 10-12, 19-26 and 28 as follows:

1. (Currently Amended) An unpowered apparatus comprising:

a flexible material having low permeability to a lighter than air gas, the flexible material defining a chamber;

at least one structural member coupled to the flexible material such that when the chamber is filled with the gas to a known level, the apparatus is substantially neutrally buoyant under ambient conditions; and

a valve to seal the chamber to maintain the known level during use-; and a sleeve associated with the flexible material to retain the at least one structural member.

- 2. (Currently Amended) The apparatus of claim 1-further comprising:

 a sleeve coupled to the flexible material to retain the at least one structural member.,
 wherein the sleeve is integral with the flexible material.
- 3. (Currently Amended) The apparatus of claim 2 1, wherein the structural member defines at least a portion of a shape of the chamber.
- 4. (Currently Amended) The apparatus of claim 2 1, wherein the sleeve is heat welded to the flexible material.
- 5. (Currently Amended) The apparatus of claim 2 1, wherein the sleeve and the flexible material are a same material.
 - 6. (Currently Amended) An apparatus comprising:

a flexible material having low permeability to a lighter than air gas, the flexible material defining a chamber;

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at least one structural member coupled to <u>associated with</u> the flexible material such that when the chamber is filled with the gas to a known level, the apparatus is substantially neutrally buoyant under ambient conditions; and

a plurality of flexible strips coupled to heat welded to the flexible material to retain at least one structural member adjacent to the flexible material.

- 7. (Previously Presented) The apparatus of claim 6, wherein the structural member defines at least a portion of a shape of the chamber.
 - 8. (Canceled)
- 9. (Previously Presented) The apparatus of claim 6, wherein the flexible strips and the flexible material are a same material.
 - 10. (Currently Amended) An unpowered apparatus comprising:

a flexible material having low permeability to a lighter than air gas, the flexible material defining a chamber; and

at least one structural member coupled to associated with the flexible material, said structural member having a defined weight such that when the chamber is filled with the gas to a known level, the weight of said structural member counteracts a lift caused by said gas, such that said apparatus is substantially neutrally buoyant under ambient conditions—; and

a sleeve associated with the flexible material to retain the at least one structural member.

- 11. (Currently Amended) The apparatus of claim 10 further comprising:

 a sleeve coupled to the flexible material to retain the at least one structural member.,
 wherein the sleeve is integral with the flexible material.
 - 12. (Currently Amended) The An apparatus of claim 11, comprising:

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a flexible material having low permeability to a lighter than air gas, the flexible material defining a chamber;

at least one structural member associated with the flexible material, wherein the structural member defines at least a portion of a shape of the chamber-, said structural member having a defined weight such that when the chamber is filled with the gas to a known level, the weight of said structural member counteracts a lift caused by said gas, such that said apparatus is substantially neutrally buoyant under ambient conditions.

- 13. (Canceled)
- 14. (Canceled)
- 15. (Canceled)
- 16. (Canceled)
- 17. (Canceled)
- 18. (Canceled)
- 19. (Currently Amended) An apparatus comprising:
- a flexible material having low permeability to a lighter than air gas, the flexible material defining a chamber; and
- at least one structural member coupled to associated with the flexible material, wherein said structural member is less flexible than said flexible material for maintaining a desired shape of the apparatus-; and

a sleeve associated with the flexible material to retain the at least one structural member.

20. (Currently Amended) The apparatus of claim 19 further comprising:

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a sleeve coupled to the flexible material to retain the at least one structural member., wherein the sleeve is integral with the flexible material.

- 21. (Currently Amended) The apparatus of claim 20 19, wherein the sleeve is heat welded to the flexible material.
- 22. (Currently Amended) The apparatus of claim 20 19, wherein the sleeve and the flexible material are a same material.
 - 23. (Currently Amended) An apparatus comprising:

a flexible material having low permeability to a lighter than air gas, the flexible material defining a chamber; and

at least one structural member having opposed ends, wherein said ends are connected to each other, said structural member defined about a perimeter of said flexible material; and

at least one strip eoupled to associated with the flexible material to retain at least one structural member adjacent to the flexible material-; and

at least one structural member having opposed ends and a body extending therebetween, wherein an end of the structural member is fed through the strip and the ends are connected to each other.

- 24. (Currently Amended) The apparatus of claim 23, wherein said strip is a sleeve coupled to associated with the flexible material to retain the at least one structural member.
 - 25. (Currently Amended) An apparatus comprising:

a flexible material having low permeability to a lighter than air gas, the flexible material defining a chamber; and

at least one structural member that is formed of a different material from that of the flexible material and is coupled to associated with the flexible material such that when the

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chamber is filled with the gas to a known level, the apparatus is substantially neutrally buoyant under ambient conditions-; and

a sleeve associated with the flexible material to retain the at least one structural member.

- 26. (Currently Amended) The apparatus of claim 25 further comprising:

 a sleeve coupled to the flexible material to retain the at least one structural member.,

 wherein the sleeve is integral with the flexible material.
- 27. (Previously Presented) The apparatus of claim 25, wherein the structural member defines at least a portion of a shape of the chamber.
- 28. (Currently Amended) The apparatus of claim 26 25, wherein the sleeve is heat welded to the flexible material.
 - 29. (Canceled)
 - 30. (Canceled)